

Date: Wednesday, 12/7/2005 12:44:24 PM  
User: Kim Johnston

## Process Sheet

SPLIT-2

Customer : CU-DAR001 Dart Helicopters Services  
Job Number : 25159  
Estimate Number : 11244  
P.O. Number : NIA  
This Issue : 12/7/2005 S.O. No. : NIA  
Prsht Rev. : NC  
First Issue : NIA  
Previous Run : NIA  
Type : PURCHASED PARTS  
Drawing Name : CABIN FLOOR PROTECTOR  
Part Number : D044719011  
Drawing Number : D3281 REV B  
Project Number : N/A  
Drawing Revision : B  
Material : NIA  
Due Date : 1/15/2006  
Qty: 20 Um: Each  
Written By : SEE COMMENT BELOW  
Checked & Approved By : SEE COMMENT BELOW  
Comment : Est Rev:A 04.09.17 New Issue KJ/JLM

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D044-719-011 CHG002

DH 01/06/06 (10)

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D28541100

Velcro Strip, Looped



Comment: Qty.: 8.0000 Each(s)/Unit Total: 80.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

8 D2854-1-100 Velcro Strip Looped

B25693

4.0

D28543100

Velcro Strip, Hooked



Comment: Qty.: 8.0000 Each(s)/Unit Total: 80.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

8 D2854-3-100 Velcro Strip Hooked

B25692

5.0

D32811

Floor Protector, Fwd LH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3281-1 Floor Protector Fwd LH

B25120

le:  
ser:Wednesday, 12/7/2005 12:44:24 PM  
Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR

Job Number: 25159

Part Number: D044719011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D32812

Floor Protector, Fwd RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3281-2 Floor Protector Fwd RH B25/21

7.0

D32813

Floor Protector, Aft LH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3281-3 Floor Protector Aft LH B25/22

8.0

D32814

Floor Protector, Aft RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3281-4 Floor Protector Aft RH B25/23

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D044-719-011

Location:

PPP Rev: AC206/02/02A06/11/31 (10)

11.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SAC 06/02/03 (10)R07 06/02/03 (10)

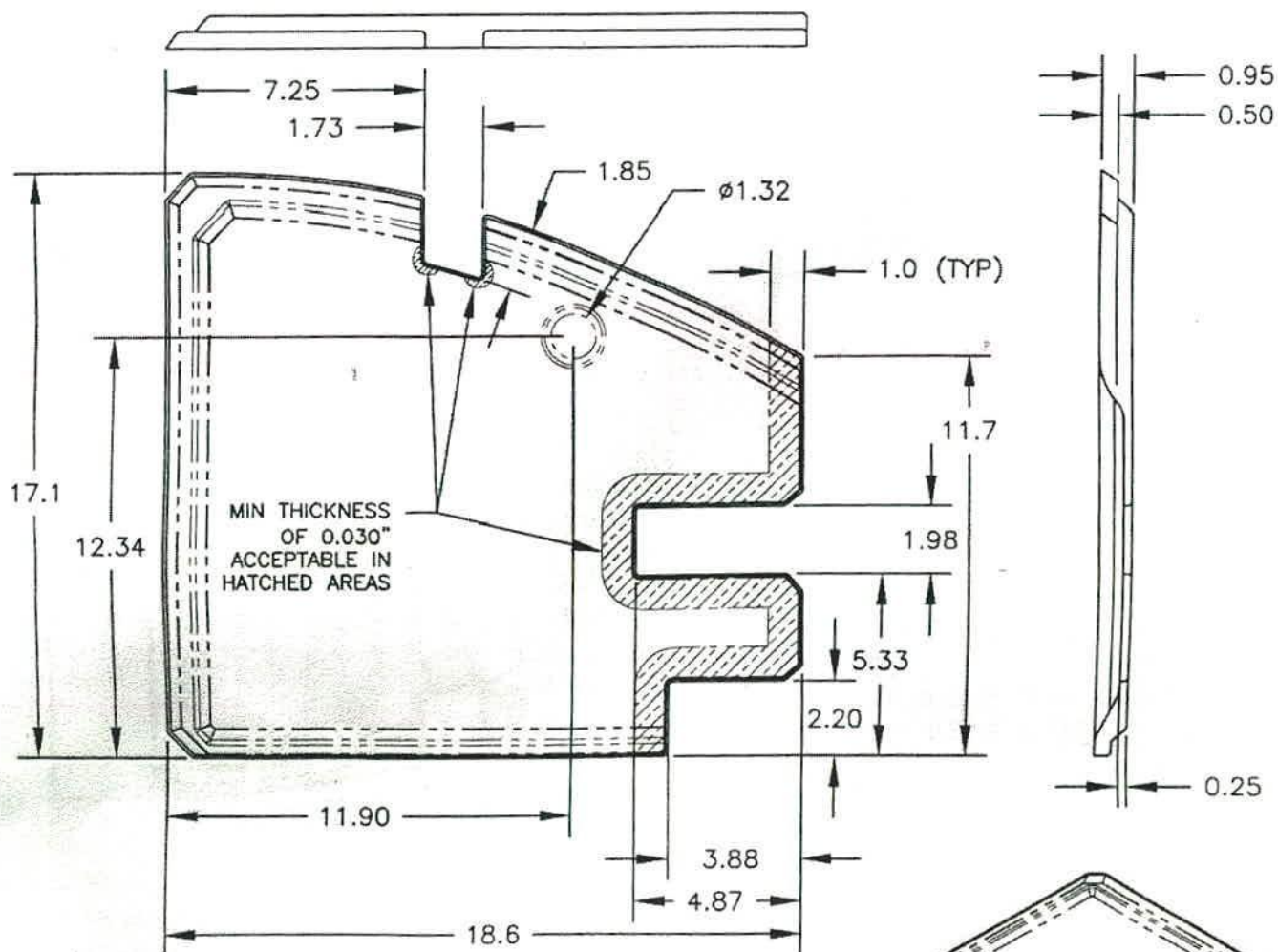
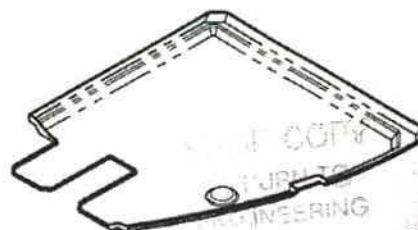
Job Completion





**DART**

DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD	REV. 8
				HAWKESBURY, ONTARIO, CANADA	
CHECKED	///	APPROVED	///	DRAWING NO.	SHEET 1 OF 3
				D3281	
DATE	05.11.25			TITLE	SCALE
				FLOOR PROTECTOR	1:5
A	04.05.03			NEW ISSUE	
B	05.11.25			NOW LEXAN; DIMS AS MANUFACTURED	

**RELEASED**  
05.12.01**D3281-1 FLOOR PROTECTOR, FWD LH**

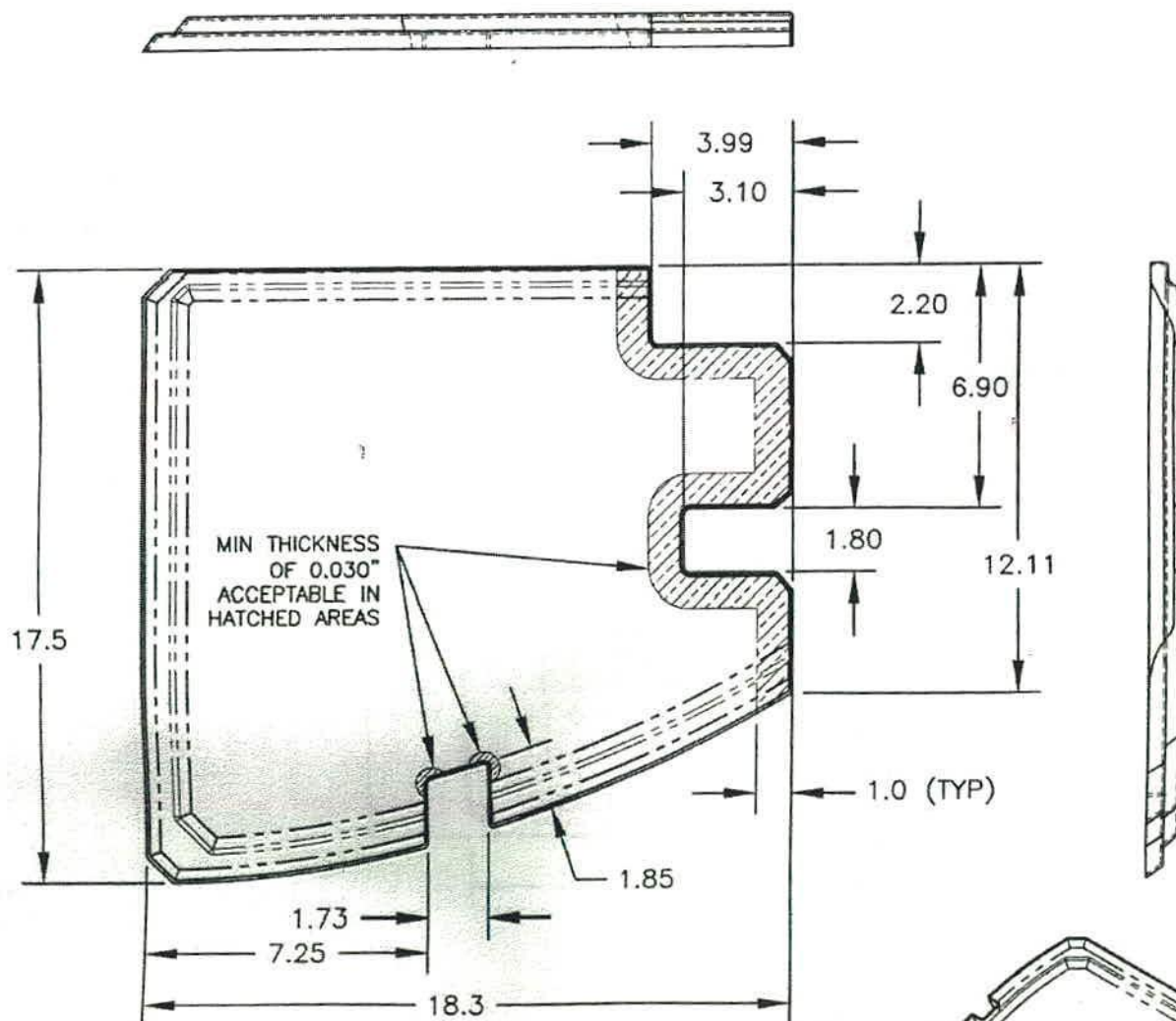
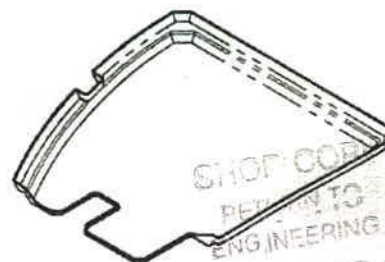
- 1) THERMOFORM D3281-1 USING MOLD D3281-1T1, TRIM USING D3281-1T2
- 2) MATERIAL: LEXAN F6006 BLACK No.700, 0.125 THICK
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) MIN. THICKNESS AFTER FORMING IS 0.080" EXCEPT AS SHOWN

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**DART**

DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3281	REV. B SHEET 2 OF 3
DATE 05.11.25		TITLE FLOOR PROTECTOR	SCALE 1:5

**RELEASED**  
05.12.01 *[Signature]***D3281-2 FLOOR PROTECTOR, FWD RH**

- 1) THERMOFORM D3281-2 USING MOLD D3281-2T1, TRIM USING D3281-2T2
- 2) MATERIAL: LEXAN F6006 BLACK No.700, 0.125 THICK
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) MIN. THICKNESS AFTER FORMING IS 0.080" EXCEPT AS SHOWN

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